

IN THE CLAIMS

Please amend claim 1 by rewriting the same as follows:

1. (Currently Amended) A ring comprising:

a first band portion having an inner surface, and an outer surface and a first edge;

a second band portion having an inner surface, and an outer surface and a second

edge, the second band portion being completely solid, and the first edge residing on the

same plane as the second edge; and

a plurality of unobstructed openings cast in said first band portion extending from

the inner surface to the outer surface,

whereby said second band is clearly seen through the unobstructed openings.

2. (Previously Amended) The ring of claim 1 whereby said unobstructed openings
form indica or geometric designs.

3. (Previously Amended) The ring of claim 1 whereby the second band portion has an
outer surface which is substantially the same diameter as the inner surface of the first
band portion.

4. (Previously Amended) The ring of claim 3 whereby the second band portion fits
inside the first band portion to form a single ring.

5. (Previously Amended) The ring of claim 4 whereby the outer surface of the second
band portion forms the back surface of the unobstructed openings in the first band

portion.

6. (Previously Amended) The ring of claim 1 whereby the first band portion and the second band portion are of different precious metals and are cast separately and fitted together.

7. (Withdrawn) The ring of claim 12 the first and second portions are of the same metal and are cast together as a unitary piece.

8. (Previously Amended) The ring of claim 6 wherein the first and second band portions are cast from wax by the lost wax process.

9. (Withdrawn) The ring of claim 7 wherein the ring is cast by the lost wax process.

10. (Withdrawn) The process of casting a ring making two wax molds comprising

making an inner ring portion and an outer ring portion and

the inner ring being cast with openings there through so that the outer ring portion shows through the holes in the inner ring portion.

11. (Withdrawn) The process of claim 10 wherein the rings are cast together as a single ring.

12. (Withdrawn) The process of claim 10 wherein the inner ring portion are cast separately.

13. (Previously Presented) The ring of claim 1 whereby the first band portion has an outer surface which is substantially the same diameter as the inner surface of the second band portion.

14. (Previously Presented) The ring of claim 13 whereby the first band portion fits inside the second band portion to form a single ring.

15. (Previously Presented) The ring of claim 14 whereby the inner surface of the second band portion forms the back surface of the unobstructed openings of the first band portion.

16. (Previously Presented) The ring of claim 15 wherein the first and second band portions are cast from wax by the lost wax process.

17. (Previously Presented) The ring of claim 5 whereby said unobstructed openings form indicia or geometric designs.

18. (Previously Presented) The ring of claim 16 whereby said unobstructed openings form indicia or geometric designs.